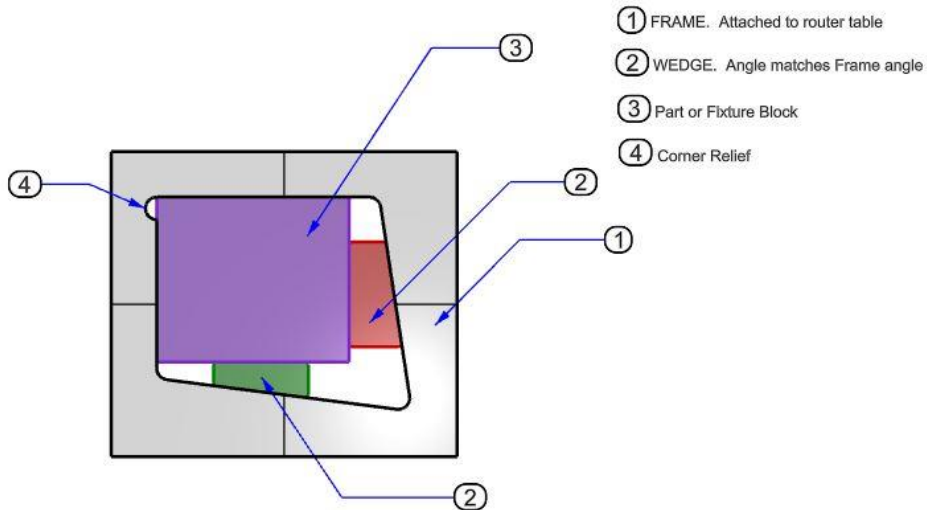


Part holding idea Wedge Machining Fixture



- 1) **Frame:** The frame is fastened to the CNC Router table.
- 2) **Wedge:** Wedge angle matches frame angle. The smaller wedge angle the greater the holding force.
- 3) **Part:** The part can be directly held by the wedges or a fixture plate can be used
- 4) **Corner Relief:** Allows part or fixture to index in corner

